

Combining flame monitoring techniques and support vector machine for the online identification of coal blends*

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Abstract: The combustion behavior of two single coals and three coal blends in a 300 kW coal-fired furnace under variable operating conditions was monitored by a flame monitoring system based on image processing and spectral analysis. A similarity coefficient was defined to analyze the similarity of combustion behavior between two different coal types. A total of 20 flame features, extracted by the flame monitoring system, were ranked by weights of their importance estimated using ReliefF, a feature selection algorithm. The mean of the infrared signal was found to have by far the highest importance weight among the flame features. Support vector machine (SVM) was used to identify the coal types. The number of flame features used to build the SVM model was reduced from 20 to 12 by combining the methods of ReliefF and SVM, and computational precision was guaranteed simultaneously. A threshold was found for the relationship between the error rate and similarity coefficient, which were positively correlated. The success rate decreased with increasing similarity coefficient. The results obtained demonstrate that the system can achieve the online identification of coal blends in industry.

Key words: Coal blends, Flame monitoring, Online identification, ReliefF, SVM, Similarity

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1 Introduction

In the last decade, coal burning has provided about 70% of the energy consumed in China. Coal blends have been regarded as an attractive fuel in coal-fired power plants to minimize fuel costs, improve fuel flexibility and reduce pollutant emissions (Haas *et al.*, 2001). The combustion behavior of a coal blend differs from those of its components. The reactivity of a coal blend is different from that of the blended composition, depending

mainly on the coal rank and mixing ratio (Peralta *et al.*, 2001; Osorio *et al.*, 2008). There is a need to identify the types of coal blends in coal-fired power plants that will enhance boiler safety, improve combustion efficiency and reduce pollutant emissions. Considerable research has been conducted on the combustion behavior of coal blends, including the ignition process, NO_x emissions, burnout behavior and slagging behavior, using thermogravimetric analysis and drop-tube furnaces (Cloke *et al.*, 2002; Biswas *et al.*, 2006; Chi *et al.*, 2010; Moon *et al.*, 2013; Sarkar *et al.*, 2013; Zhou *et al.*, 2015). In a coal-fired power plant, usually multiple coal types are burned, and the blended composition is unknown and even unpredictable after delivery and accumulation in stocks. Online identification of coal blends is desirable for continuous combustion optimization in coal-fired

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boilers, since traditional coal analyzers work off-line and are time-consuming.

With the development of diagnostic methods, significant research has been devoted to monitoring coal combustion behavior (Ballester and García-Armingol, 2010). In recent studies, flame monitoring techniques have generally been applied to extract flame features. A two-color method was applied for the two-dimensional (2D) temperature profile measurement of sooting flames (Huang and Yan, 2000; Huang *et al.*, 2000), and a simple two-color method, in which only colorimetric information is needed, was also proposed (Jiang *et al.*, 2009). A flame monitoring system was established to monitor the 2D frequency profile of coal flames using image processing and spectral analysis (Lu *et al.*, 2006). Moreover, an auto-adaptive edge-detection algorithm was put forward to define flame edges clearly and continuously (Qiu *et al.*, 2012). Because of the strengths of using non-intrusive probes in harsh environments (mainly inside boilers), flame monitoring techniques have been used for many purposes, such as co-firing characterizations (Molcan *et al.*, 2009), prediction of pollution emissions (Wang *et al.*, 2002), and combustion optimization (Huang *et al.*, 2010).

Machine learning algorithms are applied to identify coal types using the flame features extracted by flame monitoring techniques. An approach combining principal component analysis (PCA) and neural network (NN) was proposed for online identification of eight single coals under steady conditions in a 500 kW coal-fired furnace (Xu *et al.*, 2005). Flame intensity signals were obtained using a three-cell detector covering three spectral bands. SVM combined with PCA and independent component analysis (ICA) was applied to identify eight single coals under normal combustion conditions in a power plant (Tan *et al.*, 2012). A coal identification system based on SVM was used to identify four single coals under variable operating conditions in a 300 kW coal-fired furnace (Zhou *et al.*, 2014). In addition, a radial basis function (RBF) NN was employed to identify biomass fuels based on flame radical imaging (Li *et al.*, 2015).

Nevertheless, previous studies focused only on the identification of either single coals or biomass. Due to the popularity of coal blends in power plants, a

thorough understanding of the identification of coal blends is urgently needed. In this study, a flame monitoring system was applied to acquire both flame images and light intensity signals. A similarity coefficient was defined to investigate the similarity of the combustion behavior between two different coal types using the extracted flame features. The method of ReliefF (Kononenko *et al.*, 1997), a feature selection algorithm, was used to evaluate the weighting factors of all extracted flame features quantitatively. SVM (Cortes and Vapnik, 1995; Chang and Lin, 2011), tackling small sample learning problems very well and exhibiting superior generalization performance in machine learning, was applied to identify coal types. A detailed investigation of the identification of coal blends was conducted based on ReliefF and SVM under variable conditions, in a 300 kW coal-fired furnace.

2 Experimental setup

2.1 Combustion test facility

Fig. 1 shows the layout of the 300 kW coal-fired test facility and the flame monitoring system mounted in the facility. The test facility contains a vertical furnace, a coal feeder, and a swirling burner. The total height of the furnace is 3.95 m, and its internal diameter is 0.35 m. Heat-insulating material was assembled in the furnace to reduce heat dissipation. The coal feeding rate was adjusted between 10 and 45 kg/h by an electromotor. The temperature of heated primary air (PA) and secondary air (SA) was about 40 °C. PA and SA flow rates were adjusted as required by valves. The flame monitoring system was mounted in the furnace at a distance of 0.244 m from the swirling burner outlet, which could capture a region of the furnace 0.189×0.151 m² in area.

2.2 Flame monitoring system

A schematic of the flame monitoring system is shown in Fig. 2. The system consists of a 90° angle lens inside a water-cooling tube, a beam splitter, a three-cell detector, an RGB CMOS camera, a serial device server, a network switch, and a personal computer (PC). The beam splitter is used to divide the flame light into two beams which are captured by the camera and the three-cell detector, respectively. The camera with an RJ45 port can be integrated into a

network device. The three-cell detector, translating light intensity signals into electrical signals, is designed to capture ultraviolet (UV), visible (VI), and infrared (IR) spectral bands from 240 nm to 1700 nm. The serial device server is applied to connect the electrical signals translated by the detector to the Ethernet directly. The network switch is used to transmit both flame images and light intensity signals together via the Ethernet. Flame images and light intensity signals are synchronically acquired and processed using the PC with dedicated software. More details of the prototype system are described by Sun *et al.* (2011). With the introduced serial device and network switch, the signal transmission of the improved system is more stable than that of the prototype system (Sun *et al.*, 2011; Zhou *et al.*, 2014) which is controlled through a remote desktop.

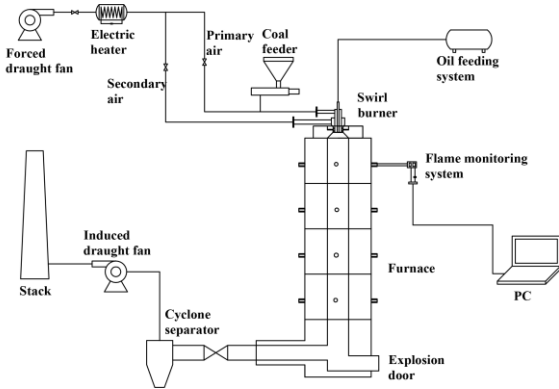


Fig. 1 Schematic illustration of the coal-fired test facility and location of the flame monitoring system

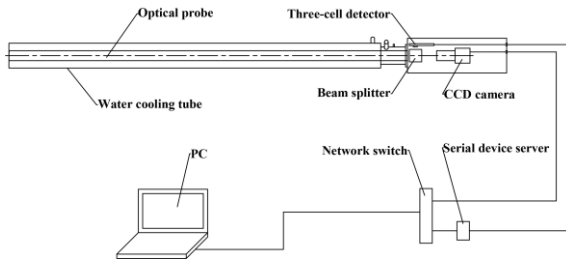


Fig. 2 Schematic of the flame monitoring system

3 Method

3.1 Data acquisition and feature extraction

The RGB camera resolution was set at 640 (H) × 512 (V) pixels, the frame rate at 5 fps and the exposure time at 7 ms. The light intensity signals were sampled by the three-cell detector at 256 Hz, and each signal sequence consisted of 1024 data points. Spatial

and temporal flame features were characterized.

Fig. 3a shows 20 typical flame images captured by the camera continuously in 4 s. Image processing technique was applied to extract spatial flame features. Spatial flame features include the means and standard deviations of the R, G, and B channels, and the R/G ratios of the flame image. A Gaussian filter with a thresholding method was applied to reduce the background noise of the image and improve the signal-to-noise ratio (SNR). The correspond Gaussian function is shown as

$$G(x, y) = \frac{1}{2\pi\sigma^2} \exp\left(-\frac{(x-x_0)^2 + (y-y_0)^2}{2\sigma^2}\right). \quad (1)$$

Then, a morphological filter was used to extract the flame edge (Fig. 3b). A flame zone, defined as the flame region surrounded by the flame edge, was used to extract spatial flame features (Fig. 3c). Means and standard deviations of R, G, and B channels are related to the intensity of thermal release, to some extent. The mean and standard deviation of the R/G ratios respond to the temperature of the sooting flame (Jiang *et al.*, 2009).

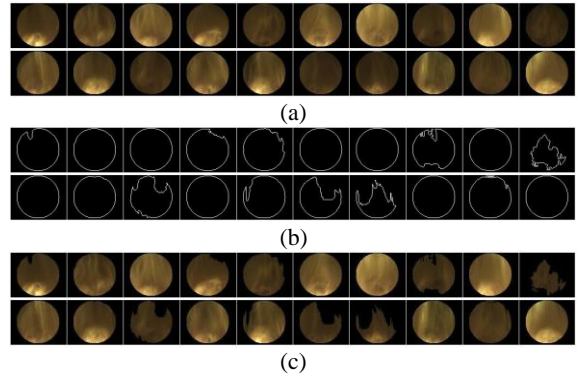


Fig. 3 Typical flame images and defined flame zones: (a) original flame images (20 images); (b) detected flame edges (20 images); (c) defined flame zones (20 images)

The means and standard deviations of the R, G, and B channels, and the R/G ratios were defined as follows:

$$P_{\text{mean},i} = \frac{1}{nZ-1} \sum_{g_{i,j} \in Z} g_{i,j}, \quad (2)$$

$$P_{\text{std},i} = \sqrt{\frac{1}{nZ-1} \sum_{g_{i,j} \in Z} (g_{i,j} - P_{\text{mean},i})^2}, \quad (3)$$

where $i=1, 2, 3$, and 4 denote the R, G, and B channels, and the R/G ratios of the flame image, respectively;

$P_{\text{mean},i}$ is the mean of the i th signal; nZ is the pixel number of the flame zone; g_{ij} is the j th gray-level or ratio of the i th signal; Z is the defined flame zone; and $P_{\text{std},i}$ is the standard deviation of the i th signal.

Fig. 4 shows the typical VI and IR signals in time domain. The values of light intensity signals are relative because of the different gain settings of the detector for VI and IR signals. Spectral analysis was used to extract temporal flame features. Temporal flame features include the mean, standard deviation, skewness, kurtosis, fluctuation ratio, and oscillation frequency of the light intensity signal. Three levels of wavelet shrinkage were applied to remove the background noise in the light intensity signal. The mean and standard deviation of the light intensity signal indicate their intensity and variation of thermal release. Skewness and kurtosis reflect their symmetry and steepness. The fluctuation ratio and oscillation frequency are related to the stability of the light intensity signal.

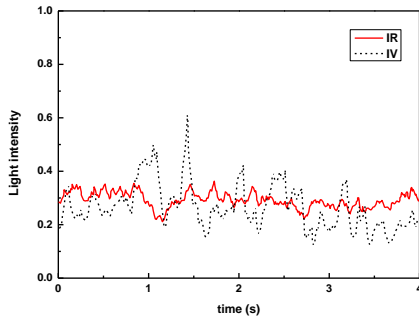


Fig. 4 Typical light intensity signals

The mean, standard deviation, skewness, kurtosis, and fluctuation ratio of the light intensity signal were defined as follows:

$$S_{\text{mean},k} = \frac{1}{N} \sum_{j=1}^N s_{k,j}, \quad (4)$$

$$S_{\text{std},k} = \sqrt{\frac{1}{N-1} \sum_{j=1}^N (s_{k,j} - S_{\text{mean},k})^2}, \quad (5)$$

$$S_{\text{ske},k} = \frac{1}{N} \sum_{j=1}^N \frac{(s_{k,j} - S_{\text{mean},k})^3}{S_{\text{std},k}^3}, \quad (6)$$

$$S_{\text{kur},k} = \frac{1}{N} \sum_{j=1}^N \frac{(s_{k,j} - S_{\text{mean},k})^4}{S_{\text{std},k}^4}, \quad (7)$$

$$S_{\text{max},k} = \max([s_{k,1} \dots s_{k,N}]), \quad (8)$$

$$S_{\text{min},k} = \min([s_{k,1} \dots s_{k,N}]), \quad (9)$$

$$S_{\text{flu},k} = \frac{S_{\text{max},k} - S_{\text{min},k}}{S_{\text{mean},k}}, \quad (10)$$

where $k=1, 2$ denote VI and IR signals, respectively; $S_{\text{mean},k}$ is the mean of the k th signal; $S_{\text{std},k}$ is the standard deviation of the k th signal; $S_{\text{ske},k}$ is the skewness of the k th signal; $S_{\text{kur},k}$ is the kurtosis of the k th signal; $S_{\text{flu},k}$ is the fluctuation ratio of the k th signal; N is the sampling number; $s_{k,j}$ is the j th signal value of the k th signal; $[s_{k,1} \dots s_{k,N}]$ is the k th signal; $S_{\text{max},k}$ is the maximum value of the k th signal; and $S_{\text{min},k}$ is the minimum value of the k th signal.

The oscillation frequency of the light intensity signal was estimated using the Welch power spectral density (PSD) method (Huang and Zhang, 2008) and was defined as

$$S_{f,k} = \sum_{j=1}^n p_{k,j} f_{k,j} / \sum_{j=1}^n p_{k,j}, \quad (11)$$

where $k=1, 2$ denote VI and IR signals, respectively; $S_{f,k}$ is the oscillation frequency of the k th signal; $f_{k,j}$ is the j th frequency of the k th signal; $p_{k,j}$ is the power density of the j th frequency component; and n is the number of frequency components (Huang and Zhang, 2008).

Only IR and VI signals were used in this study, due to the weakness of the UV signal in the tests. Thus, the total number of flame features was 20, including spatial and temporal flame features (Table 1).

Table 1 List of flame features

No.	Spatial flame features	No.	Temporal flame features
1	$P_{\text{mean},R}$	9	$S_{\text{mean},VI}$
2	$P_{\text{mean},G}$	10	$S_{\text{mean},IR}$
3	$P_{\text{mean},B}$	11	$S_{\text{std},VI}$
4	$P_{\text{mean},R/G}$	12	$S_{\text{std},IR}$
5	$P_{\text{std},R}$	13	$S_{\text{ske},VI}$
6	$P_{\text{std},G}$	14	$S_{\text{ske},IR}$
7	$P_{\text{std},B}$	15	$S_{\text{kur},VI}$
8	$P_{\text{std},R/G}$	16	$S_{\text{kur},IR}$
		17	$S_{\text{flu},VI}$
		18	$S_{\text{flu},IR}$
		19	$S_{f,VI}$
		20	$S_{f,IR}$

Notes: R, R channel; G, G channel; B, B channel; VI, visible signal; IR, infrared signal.

3.2 Similarity coefficient

A similarity coefficient was used to analyze the similarity of the combustion behavior between two

different coal types for each flame feature, and was defined as

$$Cs_{\alpha-\beta,i} = \text{Rl}_i / \text{Ra}_i, \quad (12)$$

where i is the serial number of flame features ranging from 1 to 20, $Cs_{\alpha-\beta,i}$ is the similarity coefficient between coal α and coal β in the i th flame feature, Rl_i is the overlap range of the i th flame feature between coal α and coal β , and Ra_i is the overall range of the i th flame feature between coal α and coal β . In addition, a weighted average similarity coefficient, $Cs_{\alpha-\beta,\text{average}}$, was used to estimate the similarity between coal α and coal β for selected flame features, and was defined as

$$Cs_{\alpha-\beta,\text{average}} = \frac{\sum_{j \in S} w_j \cdot Cs_{\alpha-\beta,j}}{\sum_{j \in S} w_j}, \quad (13)$$

where j is the serial number of the selected flame features, S is the collection of selected flame features, w_j (determined by the ReliefF algorithm) is the weighting factor of the j th flame feature, and $Cs_{\alpha-\beta,j}$ is the similarity coefficient between coal α and coal β in the j th flame feature.

3.3 ReliefF algorithm

The purpose of feature selection is to choose a subset of features which is necessary and sufficient to describe the target concepts (Piramuthu, 2003). Relief is a feature weight based algorithm, which uses the p -dimensional Euclid distance for selecting Near-hits and Near-misses (Kira and Rendell, 1992). Although Relief is noise-tolerant and robust to feature interaction, it is adapted to binary-classification problems only and cannot handle instances of incomplete data. ReliefF, an improved algorithm of Relief, was proposed to deal with multi-class and incomplete datasets (Kononenko *et al.*, 1997).

There are differences in the importance of each flame feature used for coal type identification. The method that models the effects of single flame features (Zhou *et al.*, 2014) is not good for feature selection, and cannot weight the importance of each flame feature quantitatively. In this study, the importance of each flame feature was evaluated quantitatively using the method of ReliefF. This method not only gives the ranking of each flame feature, but also calculates its weighting factor.

3.4 Support vector machine

SVM is a machine learning method based on statistical learning theory (SLT) that constructs a hyperplane for classification, regression and other tasks, and is able to tackle small sample learning problems very well (Cortes and Vapnik, 1995; Chang and Lin, 2011). It exhibits superior generalization performance and has strong theoretical motivation in SLT compared with NN algorithms (Leslie *et al.*, 2002). Coal type identification is a classification problem in nature. In this study, support vector classification (SVC) was chosen to model the process and predict the outcome of coal type identification.

Given a set of training data, $U=[(x_1, y_1), (x_2, y_2), \dots, (x_n, y_n)]$, where $x_i \in R^m$ is a feature vector, $y_i \in [-1, 1]$ is an indicator vector in two classes, and $f(x) = w^T \phi(x) + b$ is the linear function, the SVC primal problem (Cortes and Vapnik, 1995) is expressed as

$$\begin{aligned} \min_{w, b, \xi} \quad & \left\{ \frac{1}{2} w^T w + C \sum_{i=1}^n \xi_i \right\}, \\ \text{s.t.} \quad & y_i (w^T \phi(x_i) + b) \geq 1 - \xi_i, \\ & \xi_i \geq 0, \quad i = 1, \dots, n, \end{aligned} \quad (14)$$

where C is the regularization parameter, $f(x_i)$ maps x_i into a higher-dimensional space, w is the weight vector and b is the bias. In most cases, the vector w is always a high dimensional variable. The corresponding SVC dual problem is defined as

$$\begin{aligned} \min_{\alpha} \quad & \frac{1}{2} \alpha^T Q \alpha - e^T \alpha, \\ \text{s.t.} \quad & y^T \alpha = 0, \\ & 0 \leq \alpha_i \leq C, \quad i = 1, \dots, n, \end{aligned} \quad (15)$$

where $e = [1, \dots, 1]^T$, α_i is the Lagrange multiplier, $Q = [y_i y_j K(x_i, x_j)]_{n \times n}$ is an n -by- n positive semi-definite matrix, and $K(x_i, x_j) = f(x_i)^T f(x_j)$ is the kernel function. After the dual problem is solved, the optimal variable w can be expressed as

$$w = \sum_{i=1}^n y_i \alpha_i \phi(x_i). \quad (16)$$

The decision function is formulated as

$$\text{sgn}(w^T \phi(x) + b) = \text{sgn}\left(\sum_{i=1}^n y_i \alpha_i K(x_i, x) + b\right). \quad (17)$$

As the practical problem is nonlinear, a Gaussian RBF is used as the kernel function, resulting in a Hilbert space of infinite dimension. In addition, the one-against-one method (Hsu and Lin, 2002) is

introduced to solve the multiclass classification problem. In this study, LIBSVM (Chang and Lin, 2011), one of the most popular SVM software packages, was used to identify the coal types.

3.5 Online identification system

Fig. 5 illustrates the technical strategy of the online identification system. Modeling and prediction are two procedures of the system. In the modeling procedure, the flame features of the known samples are obtained through data acquisition and feature extraction. A model is generated using the whole training data, with a runtime of about 1 min. In the prediction procedure, the flame features of an unknown sample are also obtained through data acquisition and feature extraction. The built model is used to classify the flame features of an unknown sample, and then predict its coal type. The runtime of the prediction procedure is less than 5 s, which meets the requirement of online identification of coal types in industrial applications.

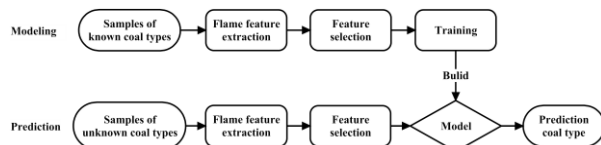


Fig. 5 Technical strategy of the online identification system

4 Results and discussion

4.1 Operating conditions

Two single coals (A and B) and three coal blends (3A1B, AB, and 1A3B) were used to investigate the identification of coal blends. Coals 3A1B, AB, and 1A3B were composed of coal A and coal B with mass mixing ratios of 75%:25%, 50%:50%, and 25%:75%, respectively. The proximate and ultimate analysis data of the five coal types are presented in Table 2. The tested coals were pulverized and sieved to a particle diameter of 70-160 μm and dried before the experiments. The operating conditions, including variations in coal feed rate, total air flow rate and PA/SA ratio, are presented in Table 3. A detailed description of the operating conditions is presented by Zhou *et al.* (2014). Each coal type was tested in 12 test cases, resulting in 60 (12 \times 5) test cases in total. Multiple data acquisition was applied to increase the sample size and reduce experimental errors (e.g., 8 continuous samplings for each test case). As a result,

a total of 480 (8 \times 60) datasets were obtained in the tests.

Table 2 Proximate and ultimate analysis of coals

Sample	A	3A1B	AB	1A3B	B
Proximate analysis (wt%, ar)					
M	10.69	10.09	9.49	8.9	6.95
V	28.94	27.88	26.82	25.75	29.46
F	46.92	45.70	44.47	43.25	47.35
A	13.45	16.33	19.22	22.10	16.24
Ultimate analysis (wt%, ar)					
C	62.22	60.07	57.92	55.77	62.5
H	4.11	3.99	3.87	3.76	4.11
O	7.80	7.85	7.89	7.94	8.05
N	0.92	0.90	0.88	0.85	0.99
S	0.81	0.77	0.73	0.68	0.64
Q _{ar.net} (MJ/kg)	23.92	23.12	22.32	21.52	23.88

Table 3 Operating conditions

Case	Coal feed rate (kg/h)	Total air flow rate (kg/h)	PA/SA ratio
1	25	210.4	0.339
2	25	227.6	0.340
3	25	245.8	0.340
4	25	210.6	0.380
5	25	227.5	0.380
6	25	245.9	0.381
7	30	252.7	0.340
8	30	273.0	0.341
9	30	294.9	0.340
10	30	252.8	0.380
11	30	273.2	0.381
12	30	295.0	0.380

4.2 Combustion behavior of different coals

In this study, combustion behavior was used as the basis of coal type identification. To analyze the combustion behavior of coals A, 3A1B, AB, 1A3B, and B, 20 flame features were extracted for each coal type under variable conditions. The ranges of the flame features are shown in Fig. 6 using boxplots, each consisting of 96 (8 \times 12) data points. The statistical distribution of data for each flame feature is easy to see in the boxplots. The ranges of the spatial flame features of the five coals under variable conditions are shown in Figs. 6a-6b, including the mean and standard deviation of the flame image signal. The ranges of the temporal flame features of the five coals under variable conditions are shown in Figs. 6c-6h, including the mean, standard deviation, skewness, kurtosis, fluctuation ratio, and oscillation frequency of the light intensity signal. There is a high degree of overlap in each flame feature for the five coals. Thus, it is difficult to identify the coal types using traditional methods. There is a need to introduce an SVM method which can use multiple

flame features in coal identification, considering the advantage of SVM in tackling small samples and

learning problems.

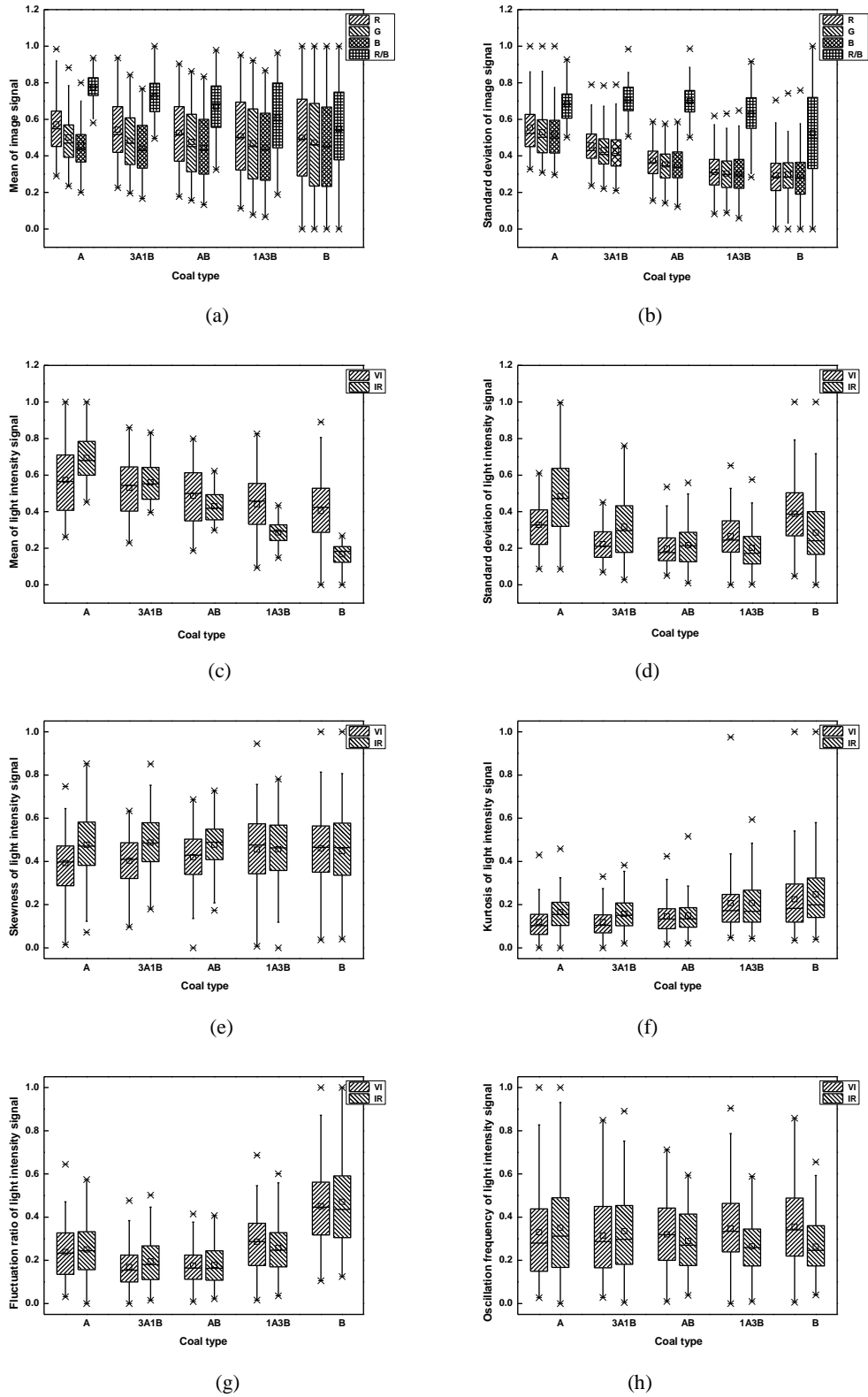
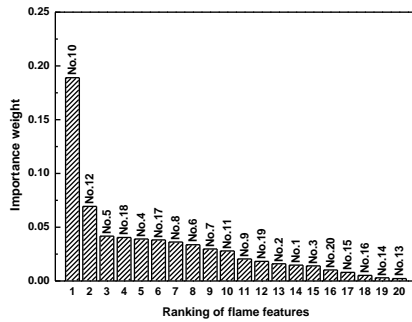


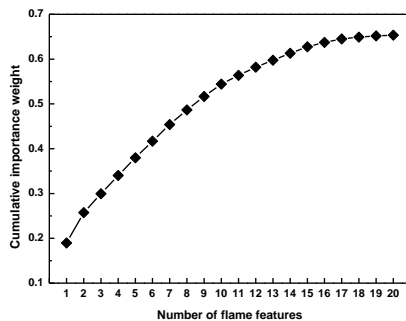
Fig. 6 Flame features of the five coals: (a)-(b) spatial flame features; (c)-(h) temporal flame features

4.3 Importance of different flame features

Fig. 7a shows the rankings, arranged in descending order, and the importance weights of the 20 flame features. The cumulative importance weight in relation to the number of flame features is shown in Fig. 7b, with the flame features ranked in descending order. The results show that the importance weight of $S_{\text{mean,IR}}$ is obviously larger than those of other flame features. It can be inferred that $S_{\text{mean,IR}}$ is the most influential feature in coal type identification. The first 18 flame features explain 99.73% of the information of the datasets. Therefore, these 18 flame features could be selected to identify coal types very well. The remaining 2 flame features have almost no effect on coal type identification. In relation to the temporal features, $P_{\text{std,R}}$, $P_{\text{std,G}}$, and $P_{\text{std,B}}$ are more influential than $P_{\text{mean,R}}$, $P_{\text{mean,G}}$, and $P_{\text{mean,B}}$ in coal type identification, while $P_{\text{std,R/G}}$ had a similar effect to $P_{\text{mean,R/G}}$. For the spatial features, the mean and standard deviation of the IR signal were clearly more significant than those of the VI signal.



(a)



(b)

Fig. 7 Importance and cumulative importance weights: (a) importance weight and ranking of each flame feature; (b)

cumulative importance weight in relation to the number of flame features

In addition, the runtime of ReliefF in analyzing the importance of each flame feature was less than that of the single flame feature modeling method (Zhou *et al.*, 2014).

4.4 Effects of the number of flame features on identification

Samples of coals A, 3A1B, AB, 1A3B and B were tested to study coal type identification. All 480 datasets of the five coals were randomly divided into two groups: a training group and a test group, processing 75% and 25% of the datasets of each coal type, respectively. The training group (360 datasets) was used to generate an SVM model. The number of samples was 6 (over 5) in each case for each coal type to ensure model accuracy (Zhou *et al.*, 2014). The testing group (120 datasets) was used to evaluate the success rate of coal type identification which was calculated as

$$R_{\text{success}} = N_{\text{success}} / N_{\text{total}}, \quad (18)$$

where R_{success} is the success rate, N_{success} is the number of successful identifications, and N_{total} is the total number of identifications.

The method for selecting an optimal number of features for use in the SVM was to compare the success rates of different numbers of flame features. SVM models were created by the training group using different numbers of flame features, and the test group was used to evaluate their performances. Flame features were ranked by their importance weights, from the largest to the smallest. Feature vectors, consisting of different numbers of flame features, were tested and compared to select an optimal feature vector. Each grouping-training-testing procedure was carried out 20 times.

Fig. 8 shows the mean success rates of identification of the five coals in different numbers of flame features. Each data point in Fig. 8 is an average of 100 (5×20) success rates, and the standard deviation of the data is shown as an error bar. The mean success rate increased as the number of flame features increased when the number of flame features was less than 12. However, it showed no further significant increase when the number of flame features was more than 12. Computational

complexity increased quickly as the number of flame features increased. In addition, the error bar remained basically stable when the number of flame features was over 12. Considering the overall precision, efficiency and stability, the first 12 of the ranked flame features were selected to identify the coal types in this study. The selected flame features were Nos. 10, 12, 5, 18, 4, 17, 8, 6, 7, 11, 9 and 19 (Table 1).

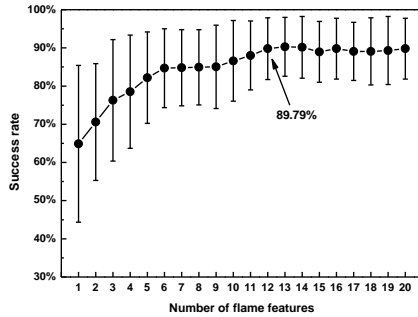


Fig. 8 Success rate changes with the number of flame features

4.5 Effects of similarity on identification

A coal blend is blended by mixing two single coals in a specific ratio, thus the combustion behavior of a coal blend and its component coals is similar. In consideration of the various importance weights of different flame features, the weighted average similarity coefficient between two coal types was calculated using the importance weights (Section 4.3) as the weighting factors. The first 12 of the ranked flame features (Section 4.3) were selected. Table 4 shows the weighted average similarity coefficient between two different coal types, and the mean of the weighted average similarity coefficients between one coal and the other four coals. $C_{SAB-A,average}$ was larger than $C_{SAB-B,average}$, and $C_{SAB-3A1B,average}$ was larger than $C_{SAB-1A3B,average}$. The combustion behavior of a coal blend is more similar to that of its component coal of higher volatile matter in the blend. Moreover, the similarity between a coal blend and its component coal increased as the proportion of the component

coal increased. These results support those of Chi *et al.* (2010).

To analyze the effects of the similarity coefficient on coal type identification, the training-testing process was carried out 20 times using the first 12 of the ranked flame features (Section 4.3) for coals A, 3A1B, AB, 1A3B, and B. The numbers of correct identifications and erroneous identifications are presented in Table 5. Since the process was carried out 20 times and the testing group comprised one quarter of the datasets, the total number of identifications was 480 (24×20) for each coal type. A single coal may be mis-identified as a coal blend, if one component of the blend is predominant, due to the high similarity between them (e.g., coal A was mis-identified as coal 3A1B, and coal B was mis-identified as coal 1A3B). Similarly, a coal blend may be mis-identified as another coal blend if two the blends consist of the same coals in different proportions (e.g., coal 3A1B was mis-identified as coal AB, coal 1A3B was mis-identified as coal AB, and coal AB was mis-identified as coals 3A1B and 1A3B). Also, a coal blend may be mis-identified as a single coal which is a component of the coal blend (e.g., coal 3A1B was mis-identified as coal A, and coal 1A3B was mis-identified as coal B). Thus, in the process of coal type identification, one coal type can be mis-identified as another due to their similar combustion behavior.

The relationship between the error rate and the similarity coefficient was investigated. The error rate was calculated as

$$R_{error, \alpha-\beta} = N_{error, \alpha-\beta} / N_{total}, \quad (19)$$

where $R_{error, \alpha-\beta}$ is the error rate of coal α mis-identified as coal β , $N_{error, \alpha-\beta}$ is the number of mis-identifications of coal α as coal β , and N_{total} is the total number of identifications.

Table 4 Weighted average similarity coefficients

Coal α	Coal β					Mean
	A	3A1B	AB	1A3B	B	
A	-	0.6873	0.4518	0.4003	0.3751	0.4786
3A1B	0.6873	-	0.6332	0.4638	0.3904	0.5437
AB	0.4518	0.6332	-	0.6114	0.3613	0.5144
1A3B	0.4003	0.4638	0.6114	-	0.5437	0.5048

Table 5 Number of correct and erroneous identifications for 20 trials

Target	Predicting result				
	A	3A1B	AB	1A3B	B
A	450	30	0	0	0
3A1B	33	388	59	0	0
AB	0	41	409	30	0
1A3B	0	0	28	441	11
B	0	0	0	8	472

The error rates of different similarity coefficients are shown Fig. 9. In accordance with the data distribution, segmented linear regression analysis was used to analyze the correlation between the error rate and the similarity coefficient. The correlation coefficients of the two fitted lines were 1 ($r^2 = 1$) and 0.8103 ($r^2 = 0.6566$), respectively. The dividing point is the intersection point of the two fitted lines. The abscissa value of the point was 0.4709. The error rate was zero when the similarity coefficient was less than 0.4709. This indicates that a coal type would not be mis-identified as another coal type if the similarity coefficient between the two coal types was below 0.4709. When the similarity coefficient was more than 0.4709, the error rate had a positive correlation with the similarity coefficient. While the value of the dividing point was 0.4709 in the current study, the value may change for other coal types.

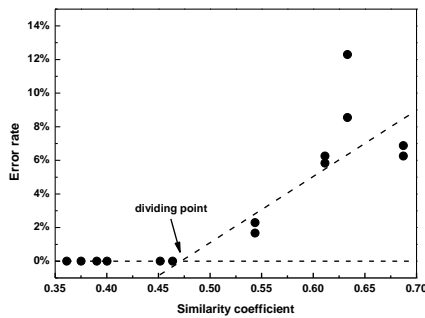


Fig. 9 Error rates for different similarity coefficients

The relationship between the success rate and the similarity coefficient was also investigated. The mean similarity coefficient was calculated as the mean of the weighted average similarity coefficients between one coal and the other four coals. The success rate decreased as the mean similarity

coefficient increased (Fig. 10). A higher similarity coefficient resulted in a lower success rate. Because coal 3A1B had the highest mean similarity coefficient with the other coals, it, mis-identified as coals A and AB possibly, had the lowest success rate among the five coals. In contrast, coal B had the highest success rate, because it had the lowest mean similarity coefficient with the other coals.

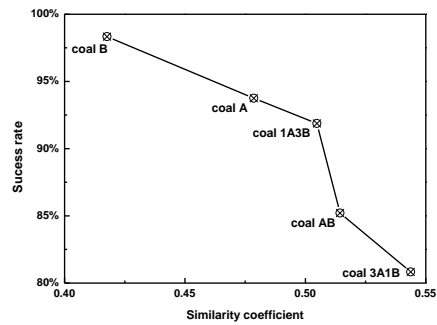


Fig. 10 Success rate changes with the mean similarity coefficient

5 Conclusions

In this study, tests were conducted on a 300 kW combustion test facility under variable conditions. Twenty flame features were extracted to investigate the combustion behavior of different coal types. The method of ReliefF was used to calculate the importance weight of each flame feature quantitatively, with a very short runtime. $S_{mean,IR}$ was the most important of the 20 flame features, and played the dominant role in coal type identification. The number of flame features used to build an SVM model was reduced from 20 to 12 through combining the methods of ReliefF and SVM. The computational complexity was reduced, and the computational precision was guaranteed. The optimal flame features were $S_{mean,IR}$ (No. 10), $S_{std,IR}$ (No. 12), $P_{std,R}$ (No. 5), $S_{flu,IR}$ (No. 18), $P_{mean,R/G}$ (No. 4), $S_{flu,VI}$ (No. 17), $P_{std,R/G}$ (No. 8), $P_{std,G}$ (No. 6), $P_{std,B}$ (No. 7) $S_{std,VI}$ (No. 11), $S_{mean,VI}$ (No. 9), and $S_{f,VI}$ (No. 19). The defined similarity coefficient was able to analyze the similarity of combustion behavior between different coal types. The similarity coefficient between a coal blend and its component was influenced mainly by the volatile matter in the coal blend and its mixing

ratio. A coal blend had a higher similarity coefficient with its component of higher volatile matter and mixing ratio in the blend. A threshold value of 0.4709 was found for the relationship between the error rate and the similarity coefficient. The error rate remained at zero when the similarity coefficient was below the threshold. When the similarity coefficient was above the threshold, the error rate generally increased as the similarity coefficient increased. In addition, the success rate decreased as the similarity coefficient increased. A higher similarity coefficient resulted in a lower success rate. It was more difficult to identify a coal type that had a high similarity with other coal types, due to the high error rates. The present results demonstrate that the proposed system is effective for identifying coal blends with similar combustion behavior.

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中文概要

题目：结合火焰监测技术和支持向量机算法的混煤在线辨识研究

目的：混煤在锅炉燃烧中的广泛应用。利用火焰监测技术提取混煤燃烧的火焰特征量，并获取最优的特征量组合。研究混煤相似度对其辨识错误率和正确率的影响。

创新点：1. 利用 ReliefF 算法和 SVM 算法定量分析各个火焰特征量在煤质辨识过程中的重要性，获取最优特征量组合。2. 定义混煤/单煤的相似度，并分析相似性对其辨识错误和正确率的影响。

方法：1. 利用火焰监测技术提取火焰图像信号和火焰光强信号，提取 20 个火焰特征量（图 3、图 4 和表 1）；2. 利用 ReliefF 算法计算 20 个特征量在煤质辨识中的重要性（图 7）；3. 利用 SVM 算法分析特征量数量对煤质辨识正确率的影响，确定最优特征量组合（图 8）。

结论：1. 在煤质辨识过程中，结合 ReliefF 算法和 SVM 算法可以将特征量数量由 20 降至 12，并保证辨识准确度；2. 混煤与其组分单煤的相似度主要受单煤挥发份含量及掺混比例影响；3. 辨识错误率与相似度之间存在一个阈值，当相似度低于该阈值时，辨识错误率为 0，当相似度高于该阈值时辨识错误率与相似度呈正相关；4. 辨识正确率随着相似度的升高而降低。

关键词：混煤；火焰监测；在线辨识；ReliefF；SVM；相似度